

UDCBF Cemented Carbide Roughing of Large Hexalobular

Tool : 2-Flute High-Grade Ball
UDCBF 2060-0420 (R3 x 4.2) 2 pcs.

Work material: Cemented carbide VU-70 (83HRA)

Milling size : $\phi 34 \times 7 \text{ mm}$ (4,575 mm³)

Coolant : Air blow

Tool	Spindle Speed (min ⁻¹)	Feed Rate (mm/min)	a _p (mm)	a _e (mm)	Cycle time
UDCBF 2060-0420	5,500	280	0.65	0.28	About 56 min



Work size: 40 x 40 x 20 mm

