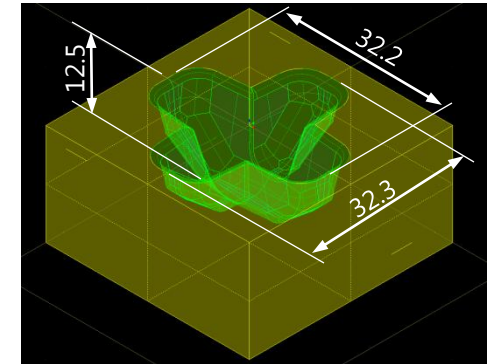


# Cemented Carbide (Low Hardness) UDCBF Pocket Milling

**Tool** : 2-Flute High-Grade Ball  
UDCBF 2060-0420 (R3 x 4.2)

**Work material** : Cemented carbide VU-70 (83HRA)

**MRV** : 3762mm<sup>3</sup>



Work size : 40 x 20 x t40 mm  
Model size : 32.3 x 32.2 (upper surface)  
Depth 12.5 mm

Milling mode	Roughing
Spindle Speed min <sup>-1</sup>	5,500
Feed Rate mm/min	280
Axial depth(ap) mm	0.65
Radial depth(ae) mm	0.28
Coolant	Air blow
Cycle time	50min22sec

