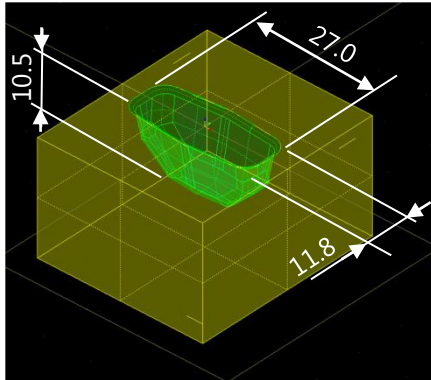


UDCLB Cemented Carbide (Low-hardness) Roughing



Work size: 40 x 20 x t 40 mm
 Model size: 27.0 x 11.8 (Upper surface)
 Depth 10.5 mm

Tool : 2-flute long neck ball
UDCLB 2050-1000 (R2.5 x L10)
Work material: Cemented carbide
VU-70 (RT55 83HRA)
MRV : 1570 mm³



MRV 1570 mm³
with 1 tool!

Process	Roughing
Spindle Speed	4,300 min ⁻¹
Feed Rate	215 mm/min
Axial depth (a_p)	0.6 mm
Radial depth (a_e)	0.25 mm
Coolant	Air blow
Cycle time	25 min 16 sec