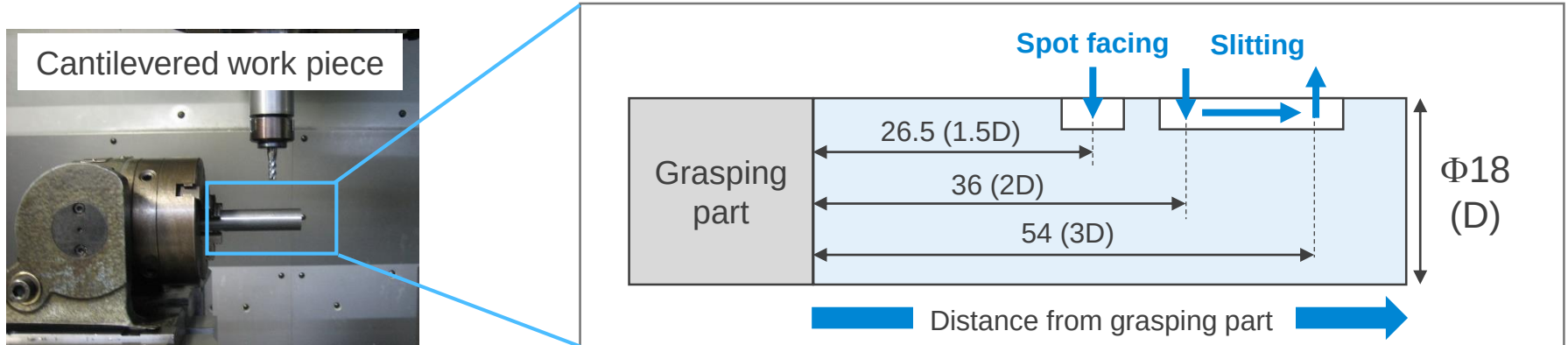


CZS Slit and spot face milling example

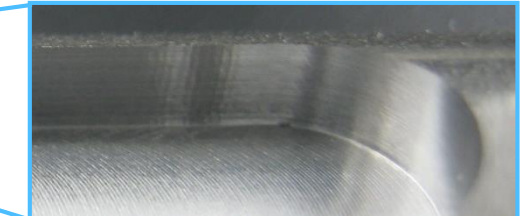
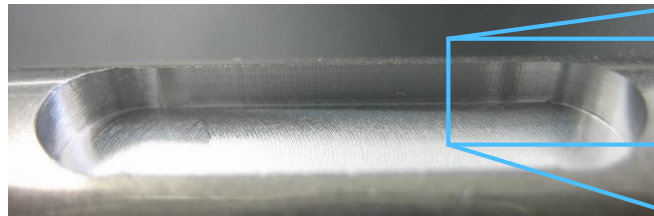
Tool : **CZS 4065-1600** ($\phi 6.5 \times 16$)
Conventional (same size)
Work material : S45C
Method : Slit milling ($6.5 \times 24.5 \times 3$ mm)
: Spot facing (6.5×3 mm)
Coolant : Air blow

Milling condition

Spindle Speed (min^{-1})	Z-Feed Rate (mm/min)	XY-Feed Rate (mm/min)	a_p (mm)
2,200	100	400	3



**CZS
4065-1600**



Conventional

