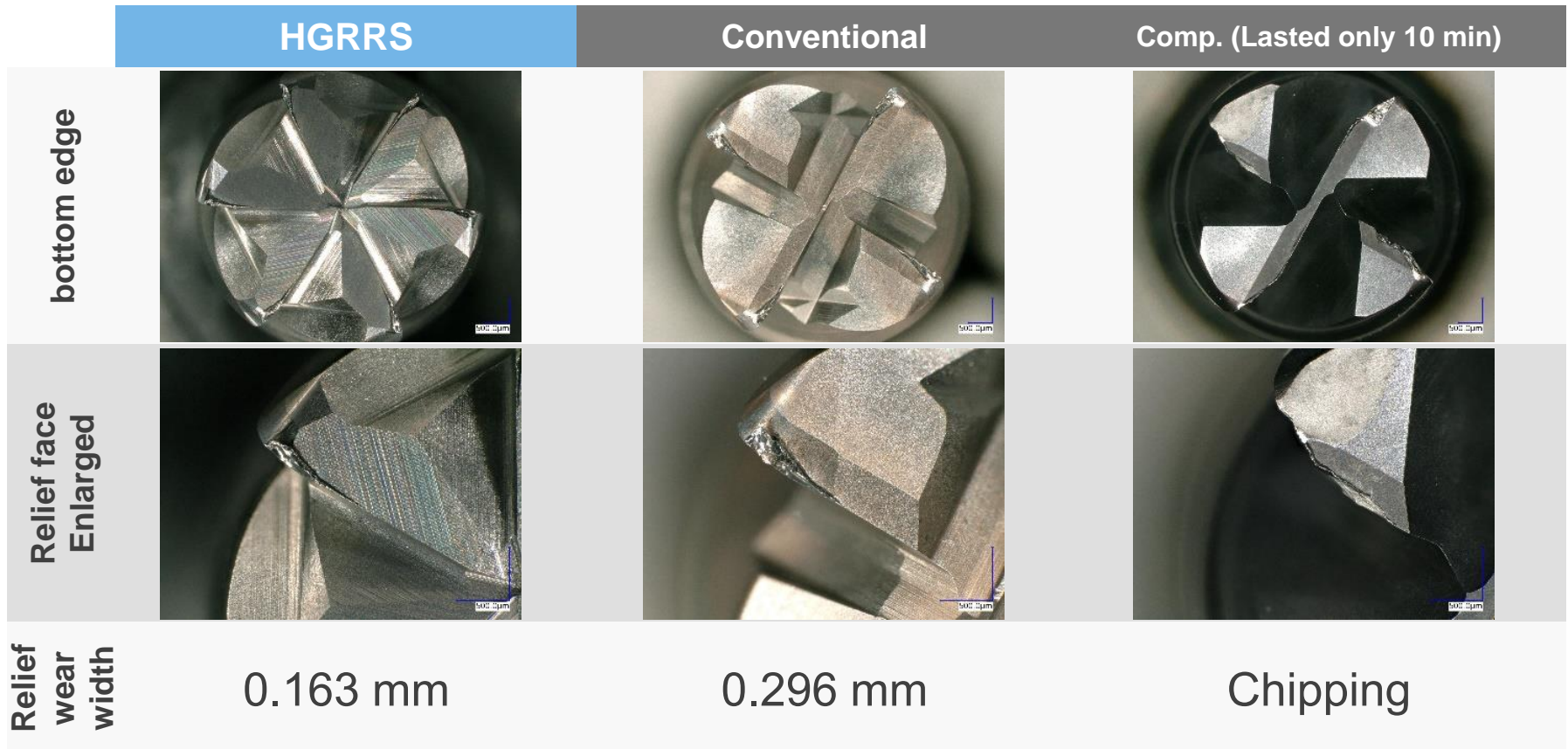


HGRRS Flat surface milling example

Tool : HGRRS $\phi 6$ x CR0.5 x EL18
 Material : SKD11 (60HRC)
 Size : 100 x 200 x 2.4 mm
 Coolant : Air blow
 Cycle time : 30 min

~ Milling condition ~

Spindle Speed (min^{-1})	Feed Rate (mm/min)	a_p (mm)	a_e (mm)
3,000	6,800	0.08	4.1



“Stable milling & wear resistance are achievable even when using high efficiency milling condition”