

φ0.25ドリル加工事例

φ0.25 Micro-Hole Drilling Performance

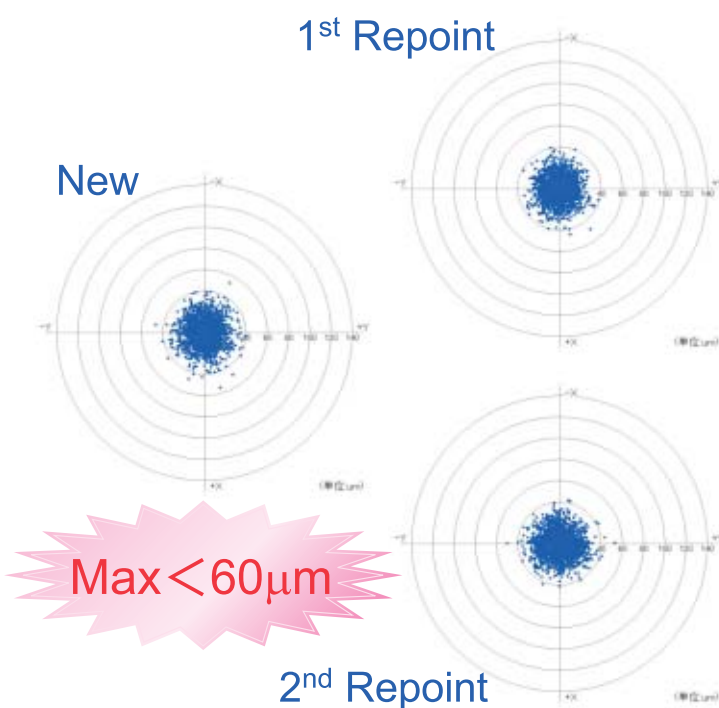
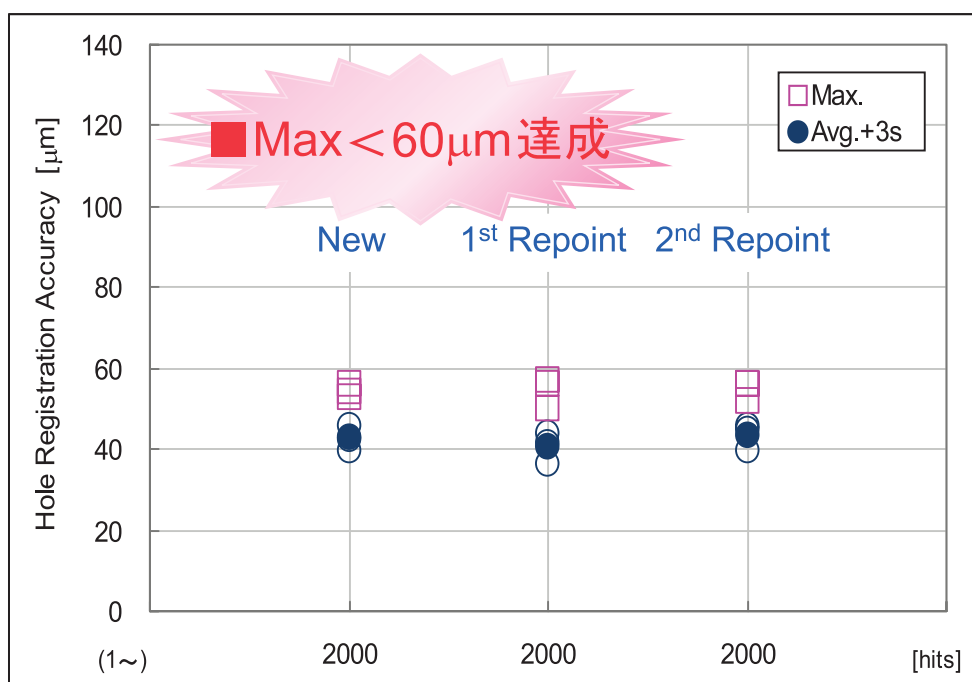
用途 車載機器用基材、民生機器用基材 等 Automotive PWB、Consumer Equipment PWB etc...

この1本
幅広い
製品加工に
使えます

加工条件 [Drilling Condition]

Work Material : FR-4 R1766 t1.6(6 Layers) x 2 stacks
S : 160,000 min⁻¹ F : 2.4 m/min f : 15 μm/rev
Set Life : 2,000 hits x Repoint 2 times = Total 6,000 hits

穴位置精度 [Hole Registration Accuracy]



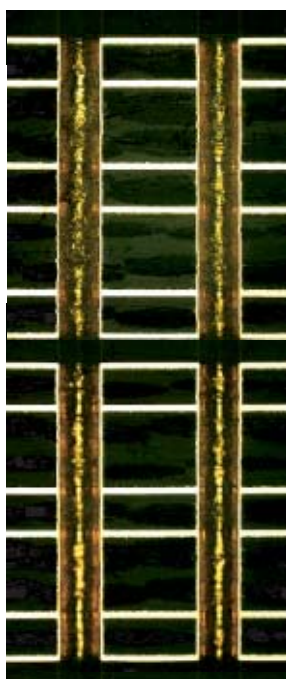
内壁粗さ [Hole Wall Quality at 2,000 hits]

■ 良好な内壁品質を維持

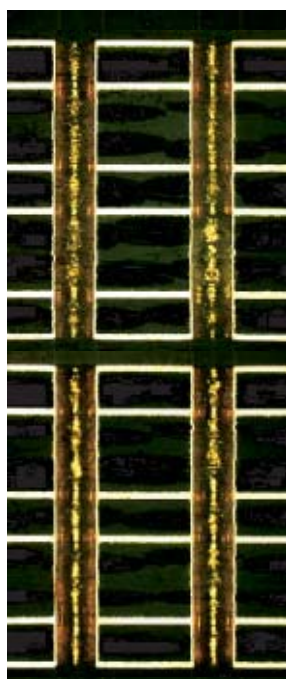
Max < 25 μm



New



1st Repoint



2nd Repoint

