

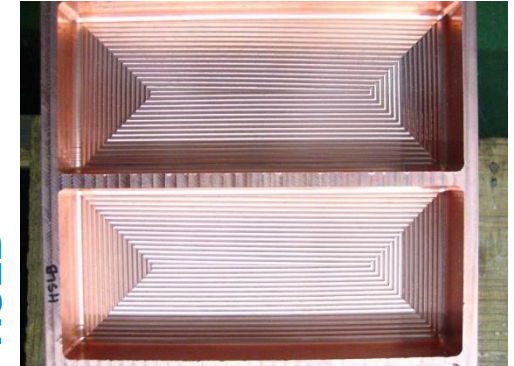
HSLB Copper milling example

Tool : **HSLB 2060-200**(R3 x EL20)
 Conventional (same size)
 Work material : Copper C1100
 Size : 140 x 30 x 16.65 mm
 Coolant : Water soluble
 Milling condition

Spindle Speed (min^{-1})	Feed Rate (mm/min)	a_p (mm)	a_e (mm)	Cycle Time
8,000	2,530	0.555	1.8	60min

Surface overview

HSLB Conventional

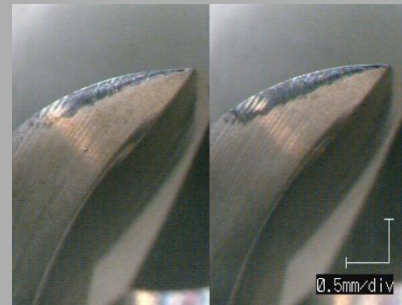
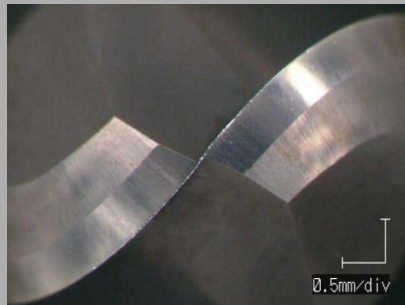


Tool tip

Rake face

Enlarged surface

Conventional



HSLB
2060-200

